

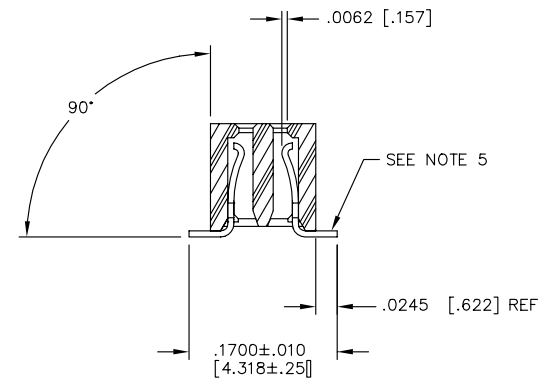
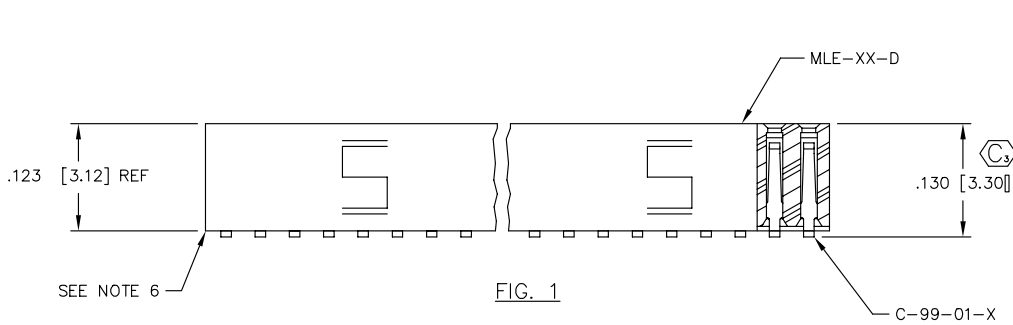
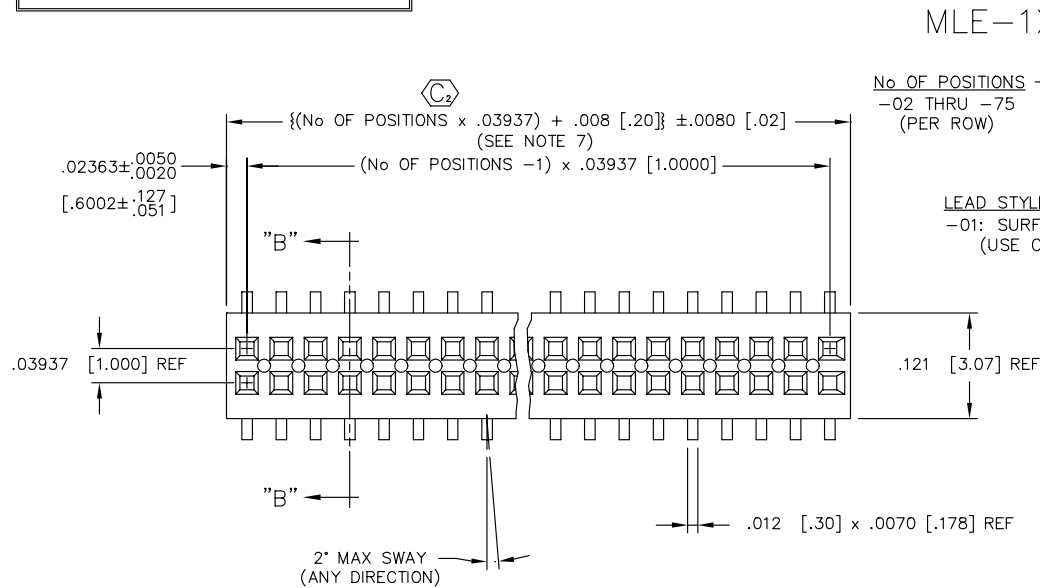
REVISION K

PATENT NUMBERS
5713755 / 5961339

K

DIMENSIONS ARE IN INCHES		TOLERANCES ARE:	
ONE PLACE DECIMALS ± .1 [2.54]	THREE PLACE DECIMALS ± .005 [.127]	ANGLES	± 2°
TWO PLACE DECIMALS ± .01 [.254]	FOUR PLACE DECIMALS ± .0020 [.051]		

TITLE: 1mm DUAL ROW STRIP ASSEMBLY	DWG NO: MLE-1XX-XX-X-DV-X SHEET 1 OF 3
--	--



NOTES:

1. MINIMUM PUSHOUT FORCE: .5 lb.
2. COPLANARITY; POS -02 THRU -26: .004 [.10]
POS -27 THRU -75: .006 [.15]
3. C_3 REPRESENTS A CRITICAL DIMENSION.
4. POSITIONS -05 THRU -75 TO BE PACKAGED IN TUBES;
POSITIONS -02 THRU -04 TO BE LAYER PACKAGED.
5. BURR ALLOWANCE: .003 [.08] MAX
6. .010 [.25] MAX CUT FLASH NOT TO PROTRUDE BELOW LEADS.
7. WILL LOSE TWO POSITIONS FOR EVERY CUT MADE. MAXIMUM CUT FLASH
TO BE .010 [.25] WITH NO FLASH IN HOLES OR EXTENDING BELOW LEADS.
8. ENDWALL THINCKNESS TO BE SYMMETRICAL WITHIN .005 [.13].

PROPRIETARY NOTE
THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SAMTEC INC. AND SHALL NOT BE
REPRODUCED OR TRANSFERRED TO
OTHER DOCUMENTS OR DISCLOSED TO
OTHERS OR USED FOR ANY PURPOSE
OTHER THAN THAT FOR WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED
WRITTEN CONSENT OF SAMTEC INC.

MATERIAL:
INSULATOR:
BLACK LIQUID CRYSTAL POLYMER

TERMINAL:
BERYLLIUM COPPER

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: D PURVS 01-07-97 MLE-1XX-XX-X-DV-X
SHEET 1 OF 3